

Paragraph at page 14, lines 16-20.

b1

With attention riveted to the sprue portion, the formation of the sprue in the central portion of the edge face of the cylinder is advantageous in that the flange portion "F" of the edge union hole 24 is simply formable only by processing the sprue portion after the casing.

IN THE CLAIMS:

Please amend claims 7, 8 and 19 as follows. A clean copy of amended claims 6, 7, 8 and 15 is provided below. A marked-up copy of the amended claims is attached hereto in the attached separate sheet, entitled "Marked-Up Copy of Claims."

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7. (Twice Amended) The caliper body of the vehicular disc brake as claimed in claim 6, wherein the one side of providing said cylinder is made an action chamber; the other side of providing said reaction pawl and said bridge is made a reaction chamber; and a thick-walled connection between said cylinder and said bridge is made a central chamber, and

wherein in the state of cast metal after casting but before being subjected to a cutting process,

the ratio of volume of the central chamber to that of the reaction chamber is in the range of 0.6 to 1.25, and

the ratio of volume of the central chamber to that of the action chamber is in the range of 0.7 to 1.35.

8. (Twice Amended) The caliper body of the vehicular disc brake as claimed in claim 6, wherein the one side of providing said cylinder is made an action chamber; the other side of providing said reaction pawl and said bridge is made a reaction chamber; and a thick-walled connection between said cylinder and said bridge is made a central chamber, and

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cont

wherein in the state of cast metal after casting and subjected to a cutting process, the ratio of volume of the central chamber to that of the 5 reaction chamber is in the range of 0.6 to 1.25, and
the ratio of volume of the central chamber to that of the action chamber is in the range of 0.7 to 1.35.

b3

19. (Amended) A caliper body of a vehicular disc brake to be made by a casting method, said vehicular disc brake having a pair of frictional pads disposed opposite to each other with a disc rotor held therebetween, said caliper body including a cylinder disposed on one side of the disc rotor, a reaction pawl disposed on the other side of the disc rotor, and a bridge for coupling said cylinder and said reaction pawl at the outer peripheral side of the disc rotor, said caliper body comprising:

a union hole formed at the bottom portion of said cylinder of the caliper body as a sprue for molding the caliper body with a base material, wherein the caliper body is molded with a cavity disposed with said union hole, while the side of molding said bottom portion of said cylinder is disposed in a vertically upper part of said cavity and also the side of molding said reaction pawl is disposed in a vertically lower part of said cavity,

wherein a flange portion of the union hole is formed by processing the sprue after a casting

REMARKS

Claims 6-11 and 13-22 are currently pending in the application. By this amendment, claims 7, 8 and 19 are amended for the Examiner's consideration. Attached hereto is a separate sheet entitled "Marked-Up Copy of Claims" showing a marked up copy of the amended claims. Figure 3 is revised and the specification is amended. A marked up copy of the specification is attached. Support for the amended claims is provided at least in Figure 3 and the description